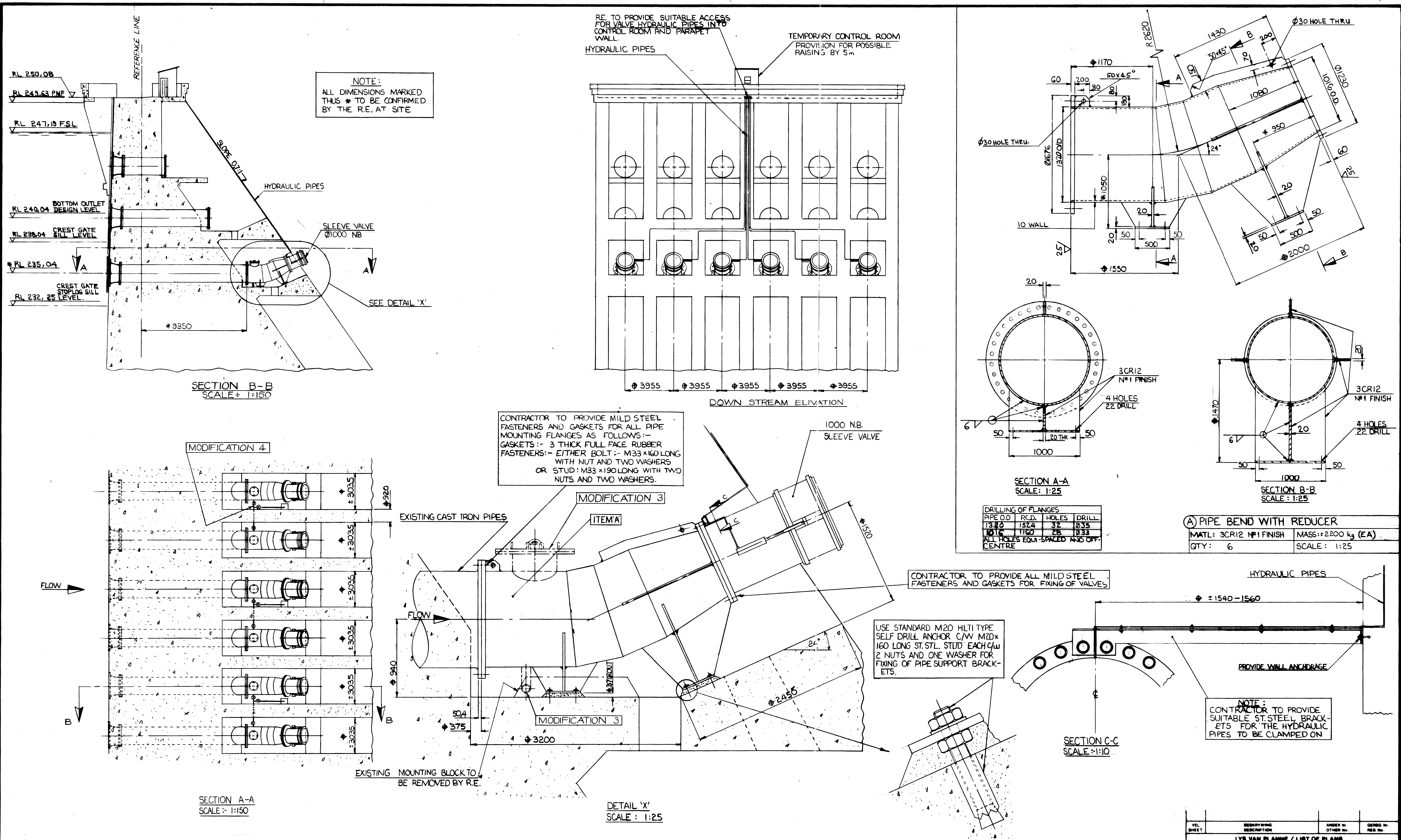




MACHINING		TESTING	GENERAL TOLERANCES FOR PIPES ITEM 'A'	HERSHENING/REVISION		DEPARTEMENT VAN WATERWESE HOOFKANTOOR PRIVAATSAK X 313 PRETORIA	DEPARTMENT OF WATER AFFAIRS HEAD OFFICE PRIVATE BAG X 313 PRETORIA	REPUBLIC VAN SUID-AFRIKA DEPARTEMENT VAN WATERWESE SONDAGSRIVIER BESPROEINGSRAAD MENTZ MEER	REPUBLIC OF SOUTH AFRICA DEPARTMENT OF WATER AFFAIRS SUNDAYS RIVER IRRIGATION BOARD LAKE MENTZ
REMOVAL OF METAL		ALL PIPES AND VALVES TO BE SUBJECTED TO A HYDRAULIC TEST PRESSURE OF 1000 kPa	UNLESS OTHERWISE STATED: DIMENSIONS 0-500 mm: ±1 mm DIMENSIONS ABOVE 500 mm: ±1.5 mm DRILLING OF FLANGES TO BE STRICTLY ADHERED TO.	MOD. NO. / DATE	DESCRIPTION	G.C.D. CLAASSENS DIRECTEUR - GENERAAL / DIRECTOR GENERAL		UITLAATWERKE: NUWE PYPWERK EN HULSKLEPPE SAMESTELLING EN DETAILS	
X = SURFACE ROUGHNESS IN MICROMETRES		WELDING OF ALL FLANGES	ALL ANCHOR BOLTS, HYDRAULIC PIPES, FASTENERS AND FIXTURES TO BE STAINLESS STEEL. ALL FLANGE BOLTS TO BE MILD STEEL CADMIUM ELECTROPLATED & PASSIVATED	1	20/08/88	ONTWERP: S.G.MARAIS	MAKSTREK: S.G.MARAIS	OUTLET WORKS: NEW PIPEWORK AND SLEEVE VALVES ASSEMBLY AND DETAILS	
		IDENTICAL WELDS SHOWN ONCE ONLY		2	7/11/88	ONTWERP: S.G.MARAIS	MAKSTREK: S.G.MARAIS		
				3	9/10/90	ONTWERP: S.G.MARAIS	MAKSTREK: S.G.MARAIS		
				4	9/10/90	ONTWERP: S.G.MARAIS	MAKSTREK: S.G.MARAIS		
DO NOT SCALE DRAWING		ALL DIMENSIONS IN MILLIMETRES	ALL RL'S IN METRES			GOEDGEKUR/APPROVED		PROVINSE: KAAP/CAPE	
						HANDTEKENING		DISTRICT: JANSVILLE	
						RANG		KEY CODES: QJW : PWO : VAE : DET : ASD	
						K. M. M. 20/12/88		TENDER NO. / NO. : W 0238	
						K. M. M. 20/12/88		KONTRAKT NO. / NO. : W 0238	
						K. M. M. 20/12/88		VON / NO. : 104374/88 ME	